

**METHODS AND KITS FOR LABELING AND HYBRIDIZING cDNA PROBES
FOR MICROARRAY ANALYSIS**

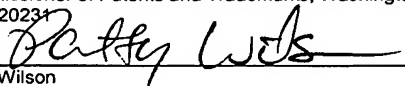
UNITED STATES PATENT APPLICATION

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Description

METHODS AND KITS FOR LABELING AND HYBRIDIZING cDNA FOR MICROARRAY ANALYSIS

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Related Applications

This application claims the benefit and priority of U.S. Provisional
Patent Application No. 60/390,142, filed June 20, 2002, which application is
incorporated herewith in its entirety.

10

Grant Statement

This invention was made in part with U.S. Government support under
Grant Number DBI9975806 from the National Science Foundation. The U.S.
Government has certain rights in the invention.

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Field of the Invention

The field of the invention is nucleic acid labeling and hybridization,
particularly labeling and hybridization of nucleic acid targets for use in
microarray-based hybridization assays.

20

Table of Abbreviations

BSA	-	bovine serum albumin
cDNA	-	complementary DNA
CIA	-	chloroform/isoamyl alcohol
25 CTAB	-	cetyltrimethylammonium bromide
DMF	-	dimethylformamide
dATP	-	deoxyadenosine triphosphate
dCTP	-	deoxycytidine triphosphate
dGTP	-	deoxyguanosine triphosphate

	DMSO	-	dimethylsulfoxide
	DNA	-	deoxyribonucleic acid
	dNTP	-	deoxynucleotide triphosphate
	DTT	-	dithiothreitol
5	dTTP	-	deoxythymidine triphosphate
	dUTP	-	2'-deoxyuridine 5'-Triphosphate
	EDTA	-	ethylenediaminetetraacetic acid
	EST	-	expressed sequence tag
	h or hr	-	hour(s)
10	l or L	-	liter
	LB	-	Luria-Bertani medium
	M	-	molar
	mg	-	milligram(s)
	min	-	minute(s)
15	ml or mL	-	milliliter(s)
	mm	-	millimolar
	mRNA	-	messenger RNA
	ng	-	nanogram
	nM	-	nanomoles or nanomolar
20	PB	-	phosphate buffer
	PBS	-	phosphate buffered saline
	PCR	-	polymerase chain reaction
	PEG	-	polyethylene glycol
	RNA	-	ribonucleic acid
25	rpm	-	revolutions per minute
	RT	-	room temperature
	SD	-	standard deviation
	SDS	-	sodium dodecyl sulfate
	TBE	-	Tris-borate-EDTA buffer
30	U	-	enzymatic units
	μg	-	microgram(s)

μ l - microliter(s)

Background Art

Nucleic acid arrays have become an increasingly important tool in the biotechnology industry and related fields. Nucleic acid arrays, in which a plurality of nucleic acids are deposited onto a solid support surface in the form of an array or pattern, find use in a variety of applications, including drug screening, nucleic acid sequencing, mutation analysis, and the like.

One important use of nucleic acid arrays is in the analysis of differential gene expression, where the expression of genes in different cells, normally a cell of interest and a control, is compared and any discrepancies in expression are identified. In such assays, the presence of discrepancies indicates a difference in the classes of genes expressed in the cells being compared.

Sequencing of genomes from various species has become part of daily life in molecular biology, and a large number of cDNA collections are publicly available. These high throughput DNA sequencing efforts made it possible to identify large numbers of genes. However, the nature and extent of molecular interactions of these genes and their respective products still remain the most fundamental question in biology. Information regarding genetic interactions is central to a better understanding of molecular structure and function, cellular metabolism, development of cells and tissues, response of organisms to their environments and as a fundamental basis for adaptation and evolution.

In the past several years, a new technology, called DNA microarrays, has attracted tremendous interest among scientists. DNA microarray has revolutionized the traditional way of "one gene per experiment" for the study of genetic interactions. The technique allows for massive parallel data acquisition and analysis. Parallelism greatly increases the speed and experimental progress and allows meaningful comparisons to be made between genes and gene products represented on the array.

Microarray experiments rely on the principle of hybridization (base pairing). These experiments are sometimes referred to as "reverse Northern." In Northern blots, RNA is blotted onto a filter hybridized with a probe to detect a particular species of mRNA as a distinct band or spot. In
5 microarray hybridization, cDNAs are spotted onto nylon filters or glass slides and hybridized with a probe made from a mRNA population of interest. Usually, probes are made by reverse-transcribing mRNA into single-stranded cDNA in the presence of labeled nucleotides. The labeled probe, therefore, is a population of cDNA molecules representing the original
10 mRNA population. Arrays are however, still limited with respect to quantitative measurements of mRNA abundance. Although inferences of significant differences in differential expression can be made with highly increased statistical power, it is still not possible to estimate actual mRNA abundance.

15 In many currently employed array based gene expression analysis protocols, differences in mRNA levels between two samples are detected and related to the expression level of different genes in the compared samples. Detection of different mRNA levels typically involves the steps of generating a target nucleic acid population that is representative of the
20 mRNA population of the test sample. In other words, a population of target nucleic acids is generated where the population is indicative of the different mRNA levels that are originally present in the sample. The target nucleic acid population may be DNA or RNA and may have the sequence of the initial mRNA or the complement thereof. Following generation, the
25 population of target nucleic acids is hybridized to an array of probe nucleic acids stably associated with the surface of a solid support. Since the sequence and location of each probe is known, any resultant hybridization complexes that form on the array surface between target and probe can be used to identify those genes that are expressed in the cell from which the
30 initial mRNA sample was obtained. The intensity of the individual signals can also be used to at least semi-quantitatively determine the expression level of

the detected genes. Since the methods require detection of target/probe complexes on the array surface, the target nucleic acids are generally labeled so that they can be detected.

5 In most cDNA array applications, high-density cDNA samples are deposited or "printed" onto small, discrete areas of solid substrates, sometimes referred to as slides or chips. These substrates can be glass slides of membrane filters and may optionally be coated. The cDNA samples, which are usually deposited by a robotic or automated system onto the substrate are immobilized onto the surface of the substrate to form a
10 microarray. The microarray is then hybridized with a mixture of fluorescently labeled nucleic acids (probes) derived from a source of interest. After hybridization, the fluorescent markers are detected using a laser scanner. A pattern of gene expression is obtained by analyzing the signal emitted from each spot with digital imaging software that is generally commercially
15 available. Differential analysis of the gene expression profile may be carried out in comparison to a control profile.

The terms "probes" and "targets" are used variably in the literature. As used herein, the term "probe" refers to nucleic acid (e.g., cDNA, oligonucleotides) immobilized onto the surface of the solid substrate while
20 the term "target" refers to nucleic acid that is fluorescently labeled and then hybridized to the immobilized target DNA.

DNA microarray technology is useful in myriad applications, including the analysis of gene expression, monitoring changes in genomic DNA (e.g., in cancer development), mutation and polymorphism detection, gene
25 discovery, genotyping, pathway analysis, and others that are still in the process of being delineated. There are technical obstacles that are common to all applications of cDNA technology.

Although the specific procedural steps carried out in the course of cDNA experiments may vary significantly, the scheme of cDNA analysis
30 generally follows a course of seven broadly defined steps: (1) processing cDNA clones or oligonucleotides to generate nucleic acid suitable for printing

onto substrate; (2) printing cDNA clones or oligonucleotides onto a substrate; (3) isolating sample RNA from which hybridizing targets are derived; (4) preparing the target cDNA from the mRNA (cDNA synthesis and labeling); (5) hybridization of target to the DNA arrayed on the substrate; (6)
5 image acquisition of hybridization and (7) image analysis.

Clone sources generally include genomic or cDNA sequence data, or cDNA clones, or both. More recently, large scale sequencing of expressed sequence tags (EST) have increased the rate of gene discovery. For example, GENBANK presently has over one million human ESTs.
10 Sequence-validated clone sets derived from EST sequence information are commercially available for several organisms (e.g., yeast, *Arabidopsis thaliana*, mouse, human, *Caenorhabditis elegans*, *Drosophila melaogaster*, numerous bacteria, and other organisms).

The clone sets useful in the creation of microarrays are so large that
15 generally automation is required for sample dispensing and plate handling. in the form of robotic printing is used to print arrays. These robotic systems may be used to directly transfer cDNA target samples from and to and between 96-well or 384-well sample plates, and may optionally be integrated with other automated systems. Numerous robotic printing systems are
20 known and may be used in the practice of the present invention, including but not limited to the Robbins HYDRA WORK STATION™, the Beckman Coulter MULTIMEK™, the Qiagen BIOROBOT™, Tecan AG GENESIS™ sample processor, the Packard MultiPROBE™ and the Tomtec QUADRA™.

Numerous solid supports for microarrays, and methods for
25 immobilizing cDNA targets onto the same, are known in the art. Chemically treated microscope glass slides are most widely used. Glass slides may be coated with amine or aldehyde surface chemistry, or DNA may be covalently bound to glass surfaces. Other solid surfaces include porous substrates such as nitrocellulose, nylon or acrylamide, alone or in conjunction with
30 glass surfaces (e.g., nitrocellulose glass surfaces) are also used. Microarrays, with cDNA already arrayed onto a surface, are also available.

One the microarray has been printed or purchased, the next step is to hybridize a labeled target to the immobilized probe on the array. Typically, the targets for arrays are labeled representations of cellular mRNA pools isolated from various biological sources, such as cell cultures, tissues of
5 model organisms, clinical biopsies, and histological samples. Target samples are generally prepared by isolating RNA, synthesizing cDNA and incorporating fluorescent dyes) and then hybridizing the probe molecule to the immobilized cDNA.

After hybridization, the DNA microarray is scanned to monitor the
10 fluorescence of each probe that was successfully hybridized to the target. Most microarrays utilize two fluorophores, Cy3™ (green channel excitation) and Cy5™ (red channel excitation).

To generate a complete microarray image, it is necessary to acquire an image for each of the fluorophores. In general, two different scanning
15 approaches are used: (1) sequential scanning, where one image is acquired at a time and then builds the ratio image after acquisition is completed. and (2) simultaneous scanning that acquires both images at the same time. Scanners are available from a variety of commercial sources, such as the GenePix 4000 (Axon Instruments), ScanArray 5000 (General Scanning, Inc.)
20 GeneTac 1000 (Genomic Solutions), HP GeneArray Scanner (Hewlett-Packard), the Storm system (Molecular Dynamics) and the GMS 418 Array Scanner (Genetic Microsystems).

The objective of microarray analysis is to extract hybridization signals from each probe. Signals are measured either as absolute intensities for a
25 given singular target, or as ratios of two probes with different fluorescent labels. The ratio of two signals provides relative response ratios rather than an estimate of an absolute signal.

Once images are obtained in digitized form, they are subjected to further analysis using a variety of software programs. These programs
30 attempt to provide a more accurate quantification of the intensity ratio. Background fluorescence, such as autofluorescence of the solid support, or

non-specific binding of sample to the array, can be subtracted from the intensity of a feature. Subsequently, the mean, median and standard deviation of pixel intensities in each feature is determined and subjected to further detailed analysis. Image analysis programs are commercially available, and include GenePix Pro (Axon) and Scanalyze (available at <http://rana.stanford.edu/software/>). Others include ArrayVision (Imaging Research Inc.), deArray (NHGRI), Imogene (BioDiscovery); TIGR Spotfinder (TIGR), MicroArraSuite (Scanlaytcs), GenExplore (Applied Maths), GeneData AG (Basel), Partek Pro 2000 (Partek Inc), and Spotfire.net Spotfire).

Summary of the Invention

One embodiment is a method of producing a population of labeled target cDNA, comprising combining a cDNA template with a mixture comprising 48 μ M dATP, 48 μ M dCTP, 48 μ M dGTP, 6 μ M dTTP and 6 μ M of fluorescently labeled nucleotide selected from the group consisting of dUTP-Cy3™ and dUTP-Cy5™ to provide a nucleotide labeling mixture; adding a nucleic acid primer sufficient to prime the enzymatic generation of a population of target nucleic acids complementary to the cDNA template; and then reacting the primer and the nucleotide labeling mixture in the presence of the Klenow fragment of DNA polymerase I to produce labeled target cDNA.

Another embodiment is a method of hybridizing a population of target nucleic acids to an array made up of a plurality of probe nucleic acid samples stably associated with the surface of a solid support, said method comprising: generating said population of target nucleic acids by first combining a cDNA template with a mixture comprising 48mM dATP, 48mM dCTP, 48mM dGTP, 6mM dTTP and 6 mM of fluorescently labeled nucleotide selected from the group consisting of dUTP-Cy3™ and dUTP-Cy5™ to provide a nucleotide labeling mixture; then adding a nucleic acid primer sufficient to prime the enzymatic generation of a population of target

nucleic acids complementary to the cDNA template; and reacting the primer and the nucleotide labeling mixture in the presence of the Klenow fragment of DNA polymerase I to produce labeled target cDNA; and then hybridizing said generated population of target nucleic acids to plurality of probe nucleic acid samples stably associated with the surface of a solid support.

Still a third embodiment is a kit for fluorescently labeling a nucleic acid, comprising a labeling mixture comprising dATP, dCTP, dGTP, dTTP and at least one of a fluorescently labeled nucleotide selected from the group consisting of dUTP-Cy3™ and dUTP-Cy5™, wherein the ratio of dATP to dCTP to dGTP to dTTP to dUTP-Cy3 or dUTP-Cy5 is 8:8:8:1:1. In one embodiment, the labeling mix is a 5X mixture, and ratio of concentrations of dATP to dCTP to dGTP to dTTP to dUTP-Cy3 or dUTP-Cy5 is 240 μM: 240 μM: 240 μM:30 μM:30 μM.

In one embodiment, the ratio of fluorescent labeled Cy3 and Cy5 dUTP/ to dTTP is unique, and advantageously provides a major cost savings and high reliability. In other embodiments, sodium dodecyl sulfate (SDS) used in prehybridization buffers, hybridization buffers, and post-hybridization washes has a pH ranging from 7.18 and about 7.25, and in still other embodiments, the sodium dodecyl sulfate (SDS) used in prehybridization buffers, hybridization buffers, and post-hybridization washes has a pH of 7.2

The present optimized microarray procedure advantageously produces superior quality spots (array images) with no background noise, due to the combination of several different optimized steps. The optimized nucleotide labeling mixture significantly reduces the concentration of fluorescently labeled d-UTP by more than half of that of other commercially available protocols, resulting in a much more efficient incorporation of labeled nucleotides.

In addition, we are using DNA Polymerase I, E. coli (Klenow fragment) for the indirect incorporation of fluorescently labeled d-UTP nucleotides. Klenow is superior with regards to the incorporation rate of nucleotides (dNTPs: deoxynucleoside triphosphates) as compared to all

other commercially available reverse transcriptases (RT). For example, one unit of Klenow catalyzes the incorporation of 10nmoles of dNTPs, compared to that of other commercially available reverse transcriptases, where 1 unit of enzyme only catalyzes the incorporation of 3nmole of dNTPs in 30 minutes at 37°C. This results in a more qualitative representation of gene transcripts in a test sample, thus allowing the scientist to detect genes (transcripts) that are expressed at relatively low copy numbers.

The resulting high quality array images are also due to completely optimized hybridization, probe blocking and stringency wash procedures. This prevents false positive signals and removes all remaining chemical components that contribute to an increase in background noise. This is one of the key advantages of the optimized Klenow procedure compared to other microarray protocols currently available. Data is produced with no background noise (i.e., high signal-to-noise ratios).

Finally, the present inventor has made the surprising discovery that the pH of sodium dodecyl sulfate (SDS), a detergent compound commonly used in prehybridizing buffers, hybridizing buffers and post-hybridizing washes, is critical to reducing if not actually eliminating background noise. In the methods and kits described herein, solutions of SDS are brought to a pH ranging from about 7.18 to about 7.25, and optimally to a pH of 7.2, prior to the addition of SDS as a component in prehybridizing buffers, hybridizing buffers and post-hybridizing washes of the invention.

Thus, it is an object of the present invention to provide methods and kits for robust and cost effective protocols for labeling cDNA targets and for hybridization and for use in microarray analysis. The present invention provide significant improvements relative to any previously described procedure in terms of image quality, high signal/noise ration (approaching or reaching zero background noise), reliability, reproducibility and cost efficiency. These results have been confirmed by vigorous statistical analyses in various tissue types.

In repeated experiments, the optimization of the labeling, hybridization and stringency wash procedures resulted in essentially zero background noise. This is significant when considering that most statistical programs used for array analyses require complicated algorithms to subtract
5 background noise in order to estimate true gene effects.

It is a further object of the invention to provide the artisan statistically robust data for gene expression analyses.

An object of the invention having been stated hereinabove, and which is addressed in whole or in part by the present invention, other objects will
10 become evident as the description proceeds when taken in connection with the accompanying drawings as best described hereinbelow.

Brief Description of the Drawings

Figure 1 provides two tables that compare the amount of fluorescent
15 signal intensity and related fluorescent background noise of detected hybridization microarray spots that have been prepared by two different methods. In this table, "ch1" means intensity detected for "Channel 1," or the Cy5™ or "red channel" of a fluorescent scanner. The data presented in the table on the left are the values generated for hybridization experiments
20 performed with the Genisphere™ Microarray Kit. The data presented in the table on the right, labeled the "NCSU Method," were generated using the presently described methods and reagents. Microarray spots produced using the presently described methods and reagents generated zero detectable background.

25 Figure 2 is a scatter plot of log 2 intensities of microarray data generated using a commercially available microarray kit, with log 2 signal intensity value for the dye Cy3™ represented on the Y-axis and log 2 signal intensity value for the dye Cy5™ represented on the X-axis.

Figure 3 is a scatter plot of log 2 intensities of microarray data
30 generated using presently described methods and reagents, with log 2

signal intensity value for the dye Cy3TM represented on the Y-axis and log 2 signal intensity value for the dye Cy5TM represented on the X-axis.

Figure 4 is a scanned image of a cDNA microarray prepared with the GenisphereTM Microarray Kit according to the manufacturer's instruction, and visualized on the Cy5TM channel. The red color indicates that the presence of the fluorescent dye Cy5TM has been detected; the varying intensities of the color represents the amount of Cy5TM detected. The presence of diffuse and faint red color around the larger and more intense spots indicates the presence of undesirable background noise.

Figure 5 is a scanned image of a cDNA microarray prepared with the presently described reagents and methods, and visualized on the Cy5TM channel. The probe cDNA samples immobilized on the solid substrate and the nucleic acid targets are the same as in the microarray shown in Figure 4. The red color indicates that the presence of the fluorescent dye Cy5TM has been detected; the varying intensities of the color represents the amount of Cy5TM detected. The presence of undesirable background noise is dramatically reduced or non-existent compared with the background noise generated by the commercially available kit shown in Figure 4. Moreover, the fluorescent signal indicating hybridization of target to probe is of greater intensity compared to the array shown in Figure 4.

Figure 6 is a scanned image of four 2304-element microarrays prepared with the presently described reagents and methods, and visualized on the Cy5TM channel (single-dye image). In Figure 6, the color blue represents underexpression, green indicates intermediate expression, yellow indicates intermediate to high expression and red indicates very high expression.

Figure 7 is a scanned image of the same four 2304-element microarrays shown in Figure 6, but visualized on the Cy3TM channel (single-dye image). The colors that are visualized represent the same expression states as in Figure 6.

Figure 8 is an expanded image of an area of a microarray prepared and visualized with the presently described reagents and methods and visualized on the Cy5TM channel.

Figure 9 is a graphical representation of the quality of raw intensity values generated from a microarray experiment is the most important factor influencing the interpretation of gene expression data. In Figure 9, the green data points of the graph areas labeled "A" represent high expression fold change and highly significant results; the dark blue data points of the graph areas labeled "B" represent expression fold change smaller than 2, but highly significant; the light blue data points of the graph areas labeled "C" represent expression fold change larger than 2, but statistically insignificant; and the red data points of the graph areas labeled "D" represent expression fold change smaller than 2 and significantly insignificant.

Detailed Description of the Invention

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood to one of ordinary skill in the art to which this invention belongs. Although any methods, devices and materials similar or equivalent to those described herein can be used in the practice or testing of the invention, the preferred methods, devices and materials are now described.

All patents and publications mentioned herein are incorporated herein by reference for the purpose of describing and disclosing, for example, the cell lines, constructs, and methodologies that are described in the patents and publications, which might be used in connection with the presently described invention. The patents and publications discussed throughout the text are provided solely for their disclosure prior to the filing date of the present application. Nothing herein is to be construed as an admission that the inventors are not entitled to antedate such disclosure by virtue of prior invention.

Definitions

While the following terms are believed to be well understood by one of ordinary skill in the art, the following definitions are set forth to facilitate explanation of the invention.

5 As used herein and in the appended statements of the invention, the singular forms "a", "and", and "the" include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to "a construct" includes a plurality of such constructs, and so forth.

10 The term "about", as used herein when referring to a measurable value such as an amount of weight, time, dose, etc. is meant to encompass variations of in one embodiment $\pm 20\%$ or $\pm 10\%$, in another embodiment $\pm 5\%$, in another embodiment $\pm 1\%$, and in still another embodiment $\pm 0.1\%$ from the specified amount, as such variations are appropriate to perform the disclosed methods.

15 The terms "nucleic acid material" and "nucleic acids" each refer to deoxyribonucleotides, ribonucleotides, or analogues thereof in either single- or double-stranded form. Unless specifically limited, the term encompasses nucleic acids containing known analogues of natural nucleotides that have similar properties as the reference natural or antisense nucleic acid. Thus
20 "nucleic acids" includes but is not limited to DNA, cDNA, RNA, antisense RNA, and double-stranded RNA. A therapeutic nucleic acid can comprise a nucleotide sequence encoding a therapeutic gene product, including a polypeptide or an oligonucleotide.

25 Nucleic acids can further comprise a gene (e.g., a therapeutic gene), or a genetic construct (e.g., a gene therapy vector). The term "gene" refers broadly to any segment of DNA associated with a biological function. A gene encompasses sequences including but not limited to a coding sequence, a promoter region, a cis-regulatory sequence, a non-expressed DNA segment that is a specific recognition sequence for regulatory proteins,
30 a non-expressed DNA segment that contributes to gene expression, a DNA segment designed to have desired parameters, or combinations thereof. A

gene can be obtained by a variety of methods, including cloning from a biological sample, synthesis based on known or predicted sequence information, and recombinant derivation of an existing sequence.

5 The term “expression”, as used herein to describe a genetic construct, generally refers to the cellular processes by which a biologically active polypeptide or biologically active oligonucleotide is produced from a DNA sequence.

10 The term “construct”, as used herein to describe a genetic construct, refers to a composition comprising a vector used for gene therapy or other application. In one embodiment, the composition also includes nucleic acids comprising a nucleotide sequence encoding a therapeutic gene product, for example a therapeutic polypeptide or a therapeutic oligonucleotide. In one embodiment, the nucleotide sequence is operatively inserted with the vector, such that the nucleotide sequence encoding the therapeutic gene product is
15 expressed. The term “construct” also encompasses a gene therapy vector in the absence of a nucleotide sequence encoding a therapeutic polypeptide or a therapeutic oligonucleotide, referred to herein as an “empty construct.” The term “construct” further encompasses any nucleic acid that is intended for *in vivo* studies, such as nucleic acids used for triplex and antisense
20 pharmacokinetic studies.

The terms “bind”, “binding”, “binding activity” and “binding affinity” are believed to have well-understood meanings in the art. To facilitate explanation of the present invention, the terms “bind” and “binding” are meant to refer to protein-protein interactions that are recognized to play a
25 role in many biological processes, such as the binding between an antibody and an antigen, and between complementary strands of nucleic acids (e.g. DNA-DNA, DNA-RNA, and RNA-RNA). Exemplary protein-protein interactions include, but are not limited to, covalent interactions between side chains, such as disulfide bridges between cysteine residues;
30 hydrophobic interactions between side chains; and hydrogen bonding between side chains.

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The terms "binding activity" and "binding affinity" are also meant to refer to the tendency of one protein or polypeptide to bind or not to bind to another protein or polypeptide. The energetics of protein-protein interactions are significant in "binding activity" and "binding affinity" because they define
5 the necessary concentrations of interacting partners, the rates at which these partners are capable of associating, and the relative concentrations of bound and free proteins in a solution. The binding of a ligand to a target molecule can be considered specific if the binding affinity is about $1 \times 10^4 \text{ M}^{-1}$ to about $1 \times 10^6 \text{ M}^{-1}$ or greater.

10 The phrase "specifically (or selectively) binds", for example when referring to the binding capacity of an antibody, also refers to a binding reaction which is determinative of the presence of the antigen in a heterogeneous population of proteins and other biological materials. The phrase "specifically (or selectively) binds" also refers to selective targeting of
15 a targeting molecule, such as the hybridization of a RNA molecule to a nucleic acid of interest under a set of hybridization conditions as disclosed herein below.

Preparation Of Probe Nucleic Acid

20 Probe nucleic acid sequences of the invention can be derived from virtually any source. Typically, the probes will be nucleic acid molecules derived from representative locations along a chromosome of interest, a chromosomal region of interest, an entire genome of interest, a cDNA library, and the like. These probe oligonucleotides may be derived, for
25 instance, from genomic clones, restriction digests of genomic clone, cDNA clones and the like. In some embodiments the probe nucleic acid sequences are derived from a previously mapped library of clones spanning a particular region of interest.

The choice of probe nucleic acids to use may be influenced by prior
30 knowledge of the association of a particular chromosome or chromosomal region with certain disease conditions. Alternatively, whole genome

screening to identify a new region subject to, e.g., frequent changes in copy number can be performed using the methods of the present invention. In these embodiments, target elements usually contain nucleic acid sequences representative of locations distributed over the entire genome. In some
5 embodiments (e.g., using a large number of target elements of high complexity) all sequences in the genome can be present in the array.

Probe nucleotides used on the microarrays are typically prepared using previously genetically or physically mapped sequences.

10 Solid Supports And Surface Chemistry of Microarray Substrate

In one embodiment of the invention, the one or more nucleic acids from the subject of interest are immobilized on a solid support such that a position on the support identifies a particular nucleic acid. In the case of a set, constituent nucleic acids of the set can be combined prior to placement
15 on the solid support or by serial placement of constituent nucleic acid at a same position on the solid support.

A microarray can be assembled using any suitable method known to one of skill in the art, and any one microarray configuration or method of construction is not considered to be a limitation of the present invention.
20 Representative microarray formats that can be used in accordance with the methods of the present invention are described herein below.

The substrate for printing the array should be substantially rigid and amenable to immobilization and detection methods (e.g., in the case of fluorescent detection, the substrate must have low background fluorescence
25 in the region of the fluorescent dye excitation wavelengths). The substrate can be nonporous or porous as determined most suitable for a particular application. Representative substrates include but are not limited to a glass microscope slide, a glass coverslip, silicon, plastic, a polymer matrix, an agar gel, a polyacrylamide gel, and a membrane, such as a nylon,
30 nitrocellulose or ANAPORE™ (Whatman of Maidstone, United Kingdom) membrane.

Porous substrates (membranes and polymer matrices) permit immobilization of relatively large amount of probe molecules and provide a three-dimensional hydrophilic environment for biomolecular interactions to occur (Dubiley et al. (1997) *Nuc Acids Res* 25:2259-2265; Yershov et al. 5 (1996) *Proc Natl Acad Sci USA* 93:4319-4918). A BIOCHIP ARRAYER™ dispenser (Packard Instrument Company of Meriden, Connecticut, United States of America) can effectively dispense nucleic acids onto membranes such that the spot size is consistent among spots whether one, two, or four droplets were dispensed per spot (Englert (2000) in Schena, ed., Microarray 10 Biochip Technology, pp. 231-246, Eaton Publishing, Natick, Massachusetts, United States of America).

A microarray substrate for use in accordance with the methods of the present invention can have either a two-dimensional (planar) or a three-dimensional (non-planar) configuration. An exemplary three-dimensional 15 microarray is the FLOW-THRU™ chip (Gene Logic, Inc. of Gaithersburg, Maryland, United States of America), which has implemented a gel pad to create a third dimension. Such a three-dimensional microarray can be constructed of any suitable substrate, including glass capillary, silicon, metal oxide filters, or porous polymers. See Yang et al. (1998) *Science* 282:2244- 20 2246 and Steel et al. (2000) in Schena, ed., Microarray Biochip Technology, pp. 87-118, Eaton Publishing, Natick, Massachusetts, United States of America.

Briefly, a FLOW-THRU™ chip (Gene Logic, Inc.) comprises a uniformly porous substrate having pores or microchannels connecting upper 25 and lower faces of the chip. Probe nucleic acids are immobilized on the walls of the microchannels and a hybridization solution comprising sample nucleic acids can flow through the microchannels. This configuration increases the capacity for probe and target binding by providing additional surface relative to two-dimensional arrays. See U.S. Patent No. 5,843,767.

30

Surface Chemistry

The particular surface chemistry employed is inherent in the microarray substrate and substrate preparation. Immobilization of nucleic acids probes post-synthesis can be accomplished by various approaches, including adsorption, entrapment, and covalent attachment. Preferably, the binding technique does not disrupt hybridization activity.

For substantially permanent immobilization, covalent attachment is preferred. Since few organic functional groups react with an activated silica surface, an intermediate layer is advisable for substantially permanent probe immobilization. Functionalized organosilanes can be used as such an intermediate layer on glass and silicon substrates (Liu & Hlady (1996) *Coll Sur B* 8:25-37; Shriver-Lake (1998) in Cass & Ligler, eds., Immobilized Biomolecules in Analysis, pp.1-14, Oxford Press, Oxford, United Kingdom). A hetero-bifunctional cross-linker requires that the probe have a different chemistry than the surface, and is preferred to avoid linking reactive groups of the same type. A representative hetero-bifunctional cross-linker comprises gamma-maleimidobutyryloxy-succinimide (GMBS) that can bind maleimide to a primary amine of a probe. Procedures for using such linkers are known to one of skill in the art and are summarized by Hermanson (1990) Bioconjugate Techniques, Academic Press, San Diego, California. A representative protocol for covalent attachment of DNA to silicon wafers is described by O'Donnell et al. (1997) *Anal Chem* 69:2438-2443.

When using a glass substrate, the glass should be substantially free of debris and other deposits and have a substantially uniform coating. Pretreatment of slides to remove organic compounds that can be deposited during their manufacture can be accomplished, for example, by washing in hot nitric acid. Cleaned slides can then be coated with 3-aminopropyltrimethoxysilane using vapor-phase techniques. After silane deposition, slides are washed with deionized water to remove any silane that is not attached to the glass and to catalyze unreacted methoxy groups to cross-link to neighboring silane moieties on the slide. The uniformity of the

coating can be assessed by known methods, for example electron spectroscopy for chemical analysis (ESCA) or ellipsometry (Ratner & Castner (1997) in Vickerman, ed., Surface Analysis: The Principal Techniques, John Wiley & Sons, New York; Schena et al. (1995) *Science* 270:467-470). See also Worley et al. (2000) in Schena, ed., Microarray Biochip Technology, pp. 65-86, Eaton Publishing, Natick, Massachusetts, United States of America.

For attachment of probe nucleic acids greater than about 300 base pairs, noncovalent binding is suitable. When using this method, amino-silanized slides are preferred in that this coating improves nucleic acid binding when compared to bare glass. This method works well for spotting applications that use about 100 ng/ μ l (Worley et al. (2000) in Schena, ed., Microarray Biochip Technology, pp. 65-86, Eaton Publishing, Natick, Massachusetts, United States of America).

In the case of nitrocellulose or nylon membranes, the chemistry of nucleic acid binding chemistry to these membranes has been well characterized (Southern (1975) *J Mol Biol* 98:503-517); Maniatis et al. (1989) Molecular Cloning: A Laboratory Manual, Cold Spring Harbor Press, Cold Spring Harbor, New York).

Arrays on solid surface substrates with much lower fluorescence than membranes, such as glass or quartz can achieve much better sensitivity. Substrates such as glass or fused silica are advantageous in that they provide a very low fluorescence substrate, and a highly efficient hybridization environment. Covalent attachment of the target nucleic acids to glass or synthetic fused silica can be accomplished according to a number of known techniques (described above). Nucleic acids can be conveniently coupled to glass using commercially available reagents. For instance, materials for preparation of silanized glass with a number of functional groups are commercially available or can be prepared using standard techniques (see, e.g., Gait (1984) *Oligonucleotide Synthesis: A Practical Approach*, IRL

Press, Wash., D.C.). Quartz cover slips, which have at least 10-fold lower auto fluorescence than glass, can also be silanized.

Microarray Printing

5 A microarray can be constructed using any one of several methods available in the art, including but not limited to photolithographic and microfluidic methods. Ready-made, commercially available microarrays can also be employed.

10 As is standard in the art, a technique for making a microarray should create consistent and reproducible spots. Each spot is preferably uniform, and appropriately spaced away from other spots within the configuration. A solid support for use in the present invention preferably comprises about 10 or more spots, or more preferably about 100 or more spots, even more preferably about 1,000 or more spots, and still more preferably about 10,000 or more spots. Also preferably, the volume deposited per spot is about 10
15 picoliters to about 10 nanoliters, and more preferably about 50 picoliters to about 500 picoliters. The diameter of a spot is preferably about 50 μm to about 1000 μm , and more preferably about 100 μm to about 250 μm .

Representative techniques thus include: (1) Light-directed synthesis (Fodor et al. (1991) *Science* 251:767-773; Fodor et al. (1993) *Nature*
20 364:555-556; U.S. Patent No. 5,445,934; and commercialized by Affymetrix of Santa Clara, California, United States of America); (2) Contact Printing (Maier et al. (1994) *J Biotechnol* 35:191-203; Rose (2000) in Shena, ed., Microarray Biochip Technology, pp. 19-38, Eaton Publishing, Natick, Massachusetts, United States of America; Schena et al. (1995) *Science*
25 270:467-470; Mace et al. (2000) in Shena, ed., Microarray Biochip Technology, pp. 39-64, Eaton Publishing, Natick, Massachusetts, United States of America); (3) Noncontact Ink-Jet Printing (U.S. Patent No. 5,965,352; Theriault et al. (1999) in Shena, ed., DNA Microarrays: A Practical Approach, pp. 101-120, Oxford University Press Inc., New York,
30 New York); (4) Syringe-Solenoid Printing (U.S. Patent Nos. 5,743,960 and 5,916,524); (5) Electronic Addressing (U.S. Patent No. 6,225,059 and

International Publication No. WO 01/23082); and (6) Nanoelectrode Synthesis (U.S. Patent No. 6,123,819).

Probe elements of various sizes, ranging from 1 mm diameter down to 1 μ m can be used. Smaller probe elements containing low amounts of concentrated, fixed DNA are used for high complexity comparative hybridizations since the total amount of sample available for binding to each probe element will be limited. Thus it is advantageous to have small array probe elements that contain a small amount of concentrated probe DNA so that the signal that is obtained is highly localized and bright.

10 In one particularly preferred embodiment, probe nucleic acid is spotted onto a surface (e.g., a glass or quartz surface). The nucleic acid is dissolved in a mixture of water and dimethylsulfoxide (DMSO), and spotted onto amino-silane coated glass slides.

Target Preparation

15 As with probe nucleic acid sequences, a wide variety of nucleic acids can be used as the source of the labeled nucleic acid sequences in the methods of the present invention. The labeled nucleic acid sequences may be prepared from, for example, genomic DNA representing the entire genome from a particular organism, tissue or cell type or may comprise a portion of the genome, such as a single chromosome.

20 To compare expression levels of a particular gene or genes, the labeled nucleic acid sequences can be derived from mRNA or cDNA prepared from an organism, tissue, or cell of interest. For instance, test cDNA or mRNA, along with mRNA or cDNA from normal reference cells, can be used to prepare labeled nucleic acid sequences which are hybridized to an array of oligonucleotides from a normalized cDNA library. In addition, labeled nucleic acid sequences made from genomic DNA from two cell populations can be hybridized to oligonucleotide microarray prepared from cDNA to detect those cDNAs that come from regions of variant DNA copy number in the genome.

25

30

The methods of the invention are suitable for comparing copy number of particular sequences in any combination of two or more populations of nucleic acid sequences. One of skill will recognize that the particular populations of sample nucleic acid sequences being compared is not critical
5 to the invention. For instance, genomic or cDNA can be compared from two related species. Alternatively, levels of expression of particular genes in two or more tissue or cell types can be compared. As noted above, the methods are particularly useful in the diagnosis of disease.

Standard procedures can be used to isolate nucleic acids used as the
10 source of the labeled nucleic acid sequences of the invention (either DNA or mRNA) from appropriate tissues (see, e.g., Sambrook, et al., Molecular Cloning - A Laboratory Manual, Third Edition, Cold Spring Harbor Laboratory, Cold Spring Harbor, N.Y. (2001)). Conventional methods for preparation of cDNA from mRNA can also be used.

15 The particular cells or tissue from which the source nucleic acids are isolated will depend upon the particular application. For example, for detection of abnormalities associated with cancer, genomic DNA is isolated from tumor cells. For prenatal detection of disease, fetal tissue is used.

20

Labeling of Target

The labels used in the invention may be incorporated into the nucleic acids by fluorescent nucleotides are incorporated into the amplified sequences using either the Klenow fragment of DNA Polymerase I.

25 Detectable labels suitable for use in the present invention include Cy3™ and Cy5™.

A fluorescent label is preferred because it provides a very strong signal with low background. It is also optically detectable at high resolution and sensitivity through a quick scanning procedure. In the present
30 embodiment, different nucleic acid samples can be simultaneously hybridized where each nucleic acid sample has a different label. For

instance, one target could have a green fluorescent label and a second target could have a red fluorescent label. The scanning step will distinguish sites of binding of the red label from those binding the green fluorescent label. Each nucleic acid sample (target nucleic acid) can be analyzed
5 independently from one another.

The quality of sample labeling can be approximated by determining the specific activity of label incorporation. For example, in the case of a fluorescent label, the specific activity of incorporation can be determined by the absorbance at 260 nm and 550 nm (for Cy3) or 650 nm (for Cy5) using
10 published extinction coefficients (Randolph & Waggoner (1995) *Nuc Acids Res* 25:2923-2929). Very high label incorporation (specific activities of >1 fluorescent molecule/20 nucleotides) can result in a decreased hybridization signal compared with probe with lower label incorporation. Very low specific activity (<1 fluorescent molecule/100 nucleotides) can give unacceptably low
15 hybridization signals. See Worley et al. (2000) in Shena, ed., Microarray Biochip Technology, pp. 65-86, Eaton Publishing, Natick, Massachusetts, United States of America. Thus, it will be understood to one of skill in the art that labeling methods can be optimized for performance in microarray hybridization assay, and that optimal labeling can be unique to each label
20 type.

Hybridization of Labeled Targets to Probes

The terms "specifically hybridizes" and "selectively hybridizes" each refer to binding, duplexing, or hybridizing of a molecule only to a particular
25 nucleotide sequence under stringent conditions when that sequence is present in a complex nucleic acid mixture (e.g., total cellular DNA or RNA).

The phrase "substantially hybridizes" refers to complementary hybridization between a probe nucleic acid molecule and a substantially identical target nucleic acid molecule as defined herein. Substantial
30 hybridization is generally permitted by reducing the stringency of the hybridization conditions using art-recognized techniques.

“Stringent hybridization conditions” and “stringent hybridization wash conditions” in the context of nucleic acid hybridization experiments are both sequence- and environment-dependent. Longer sequences hybridize specifically at higher temperatures. Generally, highly stringent hybridization and wash conditions are selected to be about 5°C lower than the thermal melting point (T_m) for the specific sequence at a defined ionic strength and pH. The T_m is the temperature (under defined ionic strength and pH) at which 50% of the target sequence hybridizes to a perfectly matched probe. Very stringent conditions are selected to be equal to the T_m for a particular probe. Typically, under “stringent conditions” a probe hybridizes specifically to its target sequence, but to no other sequences.

An extensive guide to the hybridization of nucleic acids is found in Tijssen (1993) Laboratory Techniques in Biochemistry and Molecular Biology-Hybridization with Nucleic Acid Probes, part I chapter 2, Elsevier, New York, New York. In general, a signal to noise ratio of 2-fold (or higher) than that observed for a negative control probe in a same hybridization assay indicates detection of specific or substantial hybridization.

Standard hybridization techniques are used in the methods of the invention. Suitable methods are described in references describing CGH techniques (Kallioniemi et al., Science 258: 818-821 (1992) and WO 93/18186). Several guides to general techniques are available, e.g., Tijssen, Hybridization with Nucleic Acid Probes, Parts I and II (Elsevier, Amsterdam 1993). For a descriptions of techniques suitable for in situ hybridizations see, Gall et al. Meth. Enzymol., 21:470-480 (1981) and Angerer et al. in Genetic Engineering: Principles and Methods Setlow and Hollaender, Eds. Vol 7, pgs 43-65 (plenum Press, New York 1985).

Generally, nucleic acid hybridizations comprise the following major steps: (1) immobilization of target nucleic acid sequences; (2) prehybridization treatment to increase accessibility of target DNA, and to reduce nonspecific binding; (3) hybridization of the mixture of nucleic acid sequences to the nucleic acid on the solid surface; (4) posthybridization

washes to remove nucleic acid fragments not bound in the hybridization and (5) detection of the hybridized nucleic acid fragments. The reagent used in each of these steps and their conditions for use vary depending on the particular application.

5 Hybridization Detections and Image Acquisition

Standard methods for detection and analysis of signals generated by the labeled nucleic acids can be used. The particular methods will depend upon the labels used in the labeled nucleic acids. Generally, fluorescent labels are preferred. Thus, methods suitable in fluorescence in situ
10 hybridization (FISH) are suitable in the present invention. For instance, the nucleic acid arrays can be imaged in a fluorescence microscope with a polychromatic beam-splitter to avoid color-dependent image shifts. The different color images are acquired with a CCD camera and the digitized images are stored in a computer. A computer program is then used to
15 analyze the signals produced by the array. Methods of visualizing signals are described, for instance, in Kallioniemi et al., supra and in WO 93/18186.

To facilitate the display of results and to improve the sensitivity of detecting small differences in fluorescence intensity, a digital image analysis system is preferably used.

20 Common research equipment has been developed to perform high-throughput fluorescence detecting, including instruments from GSI Lumonics (Watertown, Massachusetts, United States of America), Amersham Pharmacia Biotech/Molecular Dynamics (Sunnyvale, California, United States of America), Applied Precision Inc. (Issaquah, Washington, United
25 States of America), Genomic Solutions Inc. (Ann Arbor, Michigan, United States of America), Genetic MicroSystems Inc. (Woburn, Massachusetts, United States of America), Axon (Foster City, California, United States of America), Hewlett Packard (Palo Alto, California, United States of America), and Virtek (Woburn, Massachusetts, United States of America). Most of the
30 commercial systems use some form of scanning technology with photomultiplier tube detection. Criteria for consideration when analyzing

fluorescent samples are summarized by Alexay et al. (1996) *The International Society of Optical Engineering* 2705/63.

Analysis of Detectable Signals From Hybridizations

5 Numerous software packages have been developed for microarray data analysis, and an appropriate program can be selected according to the array format and detection method. Some products, including ARRAYGAUGE™ software (Fujifilm Medical Systems Inc. of Stamford, Connecticut, United States of America) and IMAGEMASTER ARRAY 2™
10 software (Amersham Pharmacia Biotech of Piscataway, New Jersey, United States of America), accept images from most microarray scanners and offer substantial flexibility for analyzing data generated by different instruments and array types. Other microarray analysis software products are designed specifically for use with particular array scanners or for particular array
15 formats. A survey of currently available microarray analysis software packages can be found in Brush (2001) *The Scientist* 15(9):25-28. In addition, the guidance presented herein provides for the development of software and/or databases by one of ordinary skill in the art, to facilitate analysis of data obtained by performing the method of the present invention.

20

Examples

 The following Examples have been included to illustrate modes of the invention. Certain aspects of the following Examples are described in terms of techniques and procedures found or contemplated by the present co-
25 inventors to work well in the practice of the invention. These Examples illustrate standard laboratory practices of the co-inventors. In light of the present disclosure and the general level of skill in the art, those of skill will appreciate that the following Examples are intended to be exemplary only and that numerous changes, modifications, and alterations can be employed
30 without departing from the scope of the invention.

Example 1Preparation of dNTPs

An optimized, 5X Labeling Nucleotide Master Mix with 1:1 ratio of dTTP to Cy3/5dUTP by mixing the following reagents in a 1.5ml Microfuge tube:

5		<u>Nucleotide</u>	<u>Volume</u>	<u>Final Concentration</u>
		dATP (1200 μ M)	50 μ l	240 μ M
		dCTP (1200 μ M)	50 μ l	240 μ M
		dGTP (1200 μ M)	50 μ l	240 μ M
10		dTTP (150 μ M)	50 μ l	30 μ M
		d-UTP Cy3/5 (150 μ M)	50 μ l	30 μ M
		Total:	250 μ l	

15 The 5X Labeling Nucleotide Master Mix is made according to the following protocol:

- 1) Preparation of 1200 μ M of each dNTP
 - a) Take 5 μ l of each of the 100mM dATP, dGTP, dCTP, and dTTP
 - 20 b) To each dNTP add 412 μ l H₂O
 - i) 5 μ l of 100mM dATP + 412 μ l H₂O
 - ii) 5 μ l of 100mM dGTP + 412 μ l H₂O
 - iii) 5 μ l of 100mM dCTP + 412 μ l H₂O
 - iv) 5 μ l of 100mM dGTP + 412 μ l H₂O
- 25 2) Preparation of 150 μ M dTTP
 - a) Take 7 μ l of the 1200 μ M dTTP solution and add it to 49 μ l H₂O
 - i) 7 μ l of the 1200 μ M dTTP + 49 μ l H₂O
- 30 3) Calculation of the concentration of Cy dye
 - a) Each of the Cy Dyes (Cy3 and Cy5) normally 25nM and only 25 μ l
 - i) Therefore 1nM/ μ l
 - ii) 1nM=20 μ M
- 35 4) Preparation of a 150 μ M solution
 - a) Take 7.5 μ l of Cy3 or Cy5 stock and add to 42.5 μ l H₂O
 - i) 7.5 μ l Cy3 + 42.5 μ l H₂O = 150 μ M
 - ii) 7.5 μ l Cy5 + 42.5 μ l H₂O = 150 μ M
- 40 5) Preparation of final mix (5 X mix)

- a) Add 50µl of each of the 1200µM dATP, dCTP, and dGTP
- b) Add 50µl of the 150µM dTTP
- c) Add 50µl of the 150µM Cy3 or Cy5
- d) The total volume should be 250µl
- 5 e) Use 20µl of this for 50ng DNA

Example 2

PCR Amplification and Probe Clone Preparation Protocol for Microarrays

10 cDNA clone inserts were amplified by PCR from plasmid DNA or directly from clones in culture. For the analysis of expression in most eukaryotes, expressed sequence tag (EST) data are used. EST's are single pass, partial sequences of cDNA clones and are used extensively for gene discovery and mapping in humans and other organisms. In general, EST minipreps were kept at 4 °C and were used in PCR reactions instead of
15 amplifying from bacterial cultures.

If no plasmid stocks are available, plasmids may be isolated using the following protocol:

- 20 1.1. Selected clones are inoculated into 96-well blocks (Qiagen) containing 1.3 ml Magnificent Broth (MB) and 100 µg/ml Ampicillin.
- 25 1.2. Incubate for 16 hr at 37 °C in a shaker incubator (220 rpm)
- 30 1.3. Isolate plasmids using R.E.A.L. Prep 96 Plasmid Kit (QIAGEN) or Qiaprep 96 Turbo Miniprep Kit (Qiagen Cat # 27191)

Alternatively, direct colony PCR may be used to isolate plasmids, according to the following protocol:

- 35 2.1. Selected clones are incubated into 96-well blocks (Qiagen) containing 1.2 ml LB/Ampicillin (50 µg/ml)

- 2.2. Incubate for 16 hr at 37 °C in a shaker incubator (200 rpm).
- 5 2.3. Following overnight growth, 5 µl culture suspension are transferred into 96-well Falcon U-bottom plates (BD Biosciences) containing 95 µl Milli-Q-treated water (Millipore)
- 10 2.4. Microtiter plates are then incubated at 95 °C for 10 min in order to lyse the cells and release the plasmid clones
- 15 2.5. Before PCR, cellular debris is removed by centrifugation at 1200 x g for 3 min
- 2.6. Use 2 µl culture supernatant for each PCR reaction
- Prepare PCR's from NSF plasmid stock plates according to the following protocol:
- 20 3.1. Step 1: If 96-well plates (MJ Research) containing plasmid stocks are dried out, re-dissolve in 10 µl molecular grade water (Sigma, Cat #: W4502), leave at 4 °C overnight, vortex for a few seconds, quick spin to collect solution and store at -20 °C.
- 25 3.2. Step 2: Plasmid dilutions: Dilute 1 µl plasmid stock in 99 µl Sigma H₂O. Vortex briefly and store at -20 °C. Quick-spin to collect solution at bottom. If you are going to work with a certain plate multiple times, rather aliquot into smaller volumes. Important: Quick-spin every time after thawing
- 30 diluted plasmid stocks in order to prevent cross contamination.

35

Example 3

PCR amplification

Clone inserts are amplified in 50 µl reactions in 96-well reaction plates (MJ Research). A reaction master mixture is usually prepared for each

reaction plate: Master mixtures are usually prepared with a 5% excess to incorporate pipetting error. The chemicals needed for PCR as follows:

- 5 4.1.1. Taq DNA polymerase, 5 units/ μ l: Roche Molecular Biochemicals; Cat # 1596594 (10 x 250 units). A 10 x conc. PCR buffer containing 15 mM $MgCl_2$ is supplied with enzyme.
- 10 4.1.2. PCR nucleotides: Set of Deoxy-Nucleotides: Roche Molecular Biochemicals; Cat # 1969064. Important: Prepare a 1 ml 10 mM stock by adding 100 μ l of each of the dNTP's (dATP, dGTP, dCTP, DTTP) to 600 μ l of water.
- 15 4.1.3. Primers:
- M13 Forward Amine: 5'-GTA AAA CGA CGG CCA G-3'
 M13 Reverse Amine: 5'-CAG GAA ACA GCT ATG AC-3'
 5'-LD primer: 5'-CTC GGG AAG CGC GCC ATT GTG TTG GT-3'
 3'-LD primer: 5'-TATGCT GAG TGA TAT CCC GCT TAACCGG-3'
- 20

A 100 μ M stock solution is prepared by adding the exact amount of water provided to make a final concentration of 100 pmol/ μ l (usually provided on tubes). We usually prepare 1 ml of a 10 μ M stock solution: ex: $CV=CV$:
100 μ M x V = 10 μ M x 1000 μ l (required volume). Thus, the total volume
25 needed from a 100 μ M stock to prepare 1 ml (10 μ M stock) is 100 μ l primer +
900 μ l H₂O Water: Molecular grade water from Sigma (Cat # W4502)

4.2. Reaction mixtures

- 30 4.2.1. Reaction mixture for a 50 μ l reaction using diluted plasmid stocks (1 μ l plasmid / 99 μ l water)
- 35 ddH₂O : 39.1 μ l
 10 x PCR buffer : 5 μ l
 dNTP (from 10mM stock) : 1 μ l
 Forward Primer (from 10 μ M stock) : 1 μ l
 Reverse Primer (from 10 μ M stock) : 1 μ l

Taq (5U/μl)	: 0.4 μl
Plasmid sample	: 2.5 μl
Total	: 50 μl

5 4.2.2. Reaction mixture for direct colony PCR

	ddH ₂ O	: 41.6 μl
	10 x PCR buffer	: 5 μl
	dNTP (from 10mM stock)	: 1 μl
10	Forward Primer (from 10 μM stock)	: 1 μl
	Reverse Primer (from 10 μM stock)	: 1 μl
	Taq (5U/μl)	: 0.4 μl
	Bacteria	: see description
	below	
15	Total	: 50 μl

A micropipette tip is used to touch the bacterial colony that has been grown overnight on LB/ampicillin agar plates. To ensure proper mixing, submerge the tip into the prepared PCR mixture and pipette up and down for about 3 –
20 5 times and start PCR cycling.

4.2.3. Master mixture for 100 PCR reactions (1 x 96-well plate), using diluted plasmid stock solutions:

25	ddH ₂ O	: 3910 μl
	10 x PCR buffer	: 500 μl
	dNTP (from 10mM stock)	: 100 μl
	Forward Primer (from 10 μM stock)	: 100 μl
	Reverse Primer (from 10 μM stock)	: 100 μl
30	Taq (5U/μl)	: 40 μl
	Total	: 5000 μl

4.2.4. Master mixture for 100 PCR reactions (1 x 96-well plate), using direct colony PCR

35	ddH ₂ O	: 4160 μl
	10 x PCR buffer	: 500 μl
	dNTP (from 10mM stock)	: 100 μl
	Forward Primer (from 10 μM stock)	: 100 μl
40	Reverse Primer (from 10 μM stock)	: 100 μl
	Taq (5U/μl)	: 40 μl

Total : 5000 µl

5. PCR cycling protocol:

5 Reactions are amplified in a thermocycler from MJ Research, Waltham, MA, USA.

5.1. PCR conditions for M13 Forward and Reverse primers

10 Program name: AMP-INS

	Conditions:	Step 1:	94°C	1 sec
	Step 2:	94°C	30 sec	
	Step 3:	57°C	1 min	
15	Step 4:	72°C	4 min	
	Step 5:	goto Step 2 for 34 cycles		
	Step 6:	72°C	10 min	
	Step 7:	4°C	forever	

20 5.2. PCR conditions for LD - Forward and Reverse primers

Program name: LD-INS

	Conditions:	Step 1:	94°C	1 min
25	Step 2:	94°C	30 sec	
	Step 3:	68°C	3 min	
	Step 4:	goto Step 2 for 34 cycles		
	Step 5:	68°C	3 min	
30	Step 7:	4°C	forever	

All plates are covered with rubber mats (MJ Research or Perkin & Elmer) and start reaction. After completion, do a quick spin down of all the plates in order to collect condensation and store at 4°C. (2) Keep an archive off all PCR products by diluting 1 µl PCR product in 99µl TE buffer. Store at -20 °C. Use 2 µl of this solution for follow-up PCR reactions.

Example 4
Protocol for Gel Electrophoresis

5 This step is necessary to confirm both quantity and quality of the PCR reactions. The primary criterion for quality in this case is the presence of a single band. PCR reactions that contain two equally abundant products are considered more likely to have arisen from contaminated templates.

10 6.1. When using the large gel trays:

6.1.1. Prepare 5 liters of 0.5 x TBE (250 ml 10 x TBE + 4750 ml H₂O). Most of this are used as running buffer

15 6.1.2. To pour an 1 % agarose gel: Combine 4g agarose + 400 ml 0.5 TBE
– Melt in microwave and after cooling, add 12 µl ethidium bromide to gel solution
– pour gel

20 6.1.3. To run gels: Take 3µl PCR product, add 1.5 µl of 6 x gel loading solution + 5 µl water – mix by pipetting up and down.

25 6.1.4. In order to prepare a molecular weight marker solution, add 3 µl (3 µg) of 1 kb ladder, 6µl of 6x loading dye and 27µl water. For gel running, load 6µl of this solution (0.5µg of 1kb ladder). The 1.6 kb band in Gibco's 1kb ladder contains 10% of the total mass of DNA in your sample. Thus, 0.5µg of the 1kb ladder contains 50ng of the 1.6kb band. The amount of DNA in 3 ul of your sample should be
30 roughly 3 x this amount, or at least the same.

6.1.5. Run gel at 180V for 2 hrs.

35 6.1.6. Document results by printouts and save gel files for future records.

6.2. Chemicals needed:

5 6.2.1. 0.5 M EDTA: Add 186.1g of disodium ethylenediaminetetra-acetate.2H₂O to 800 ml H₂O. Stir vigorously on a magnetic stirrer. Adjust pH to 8.0 with NaOH (+- 20 g of NaOH pellets). Sterilize by autoclaving. A 50 ml stock should be more than enough, use 9.3 g of disodium ethylenediaminetetra-acetate.2H₂O + 40 ml H₂O + 1g NaOH: should be pH 8

10 6.2.2. 10 X TBE (Tris-borate): 108 g Tris base + 55g boric acid + 40 ml of 0.5 M EDTA (pH 8), dissolve in 800 ml H₂O and make up to 1 liter.

15 6.2.3. Buy 10 X TBE (GibcoBRL Cat# 15581-028) Dilute

7. DNA PCR cleanup.

The Millipore filtration system (Cat# MANU03010) is used.

20 7.1. Procedure:

7.1.1. Place 96 well plate in filtration manifold system, and remove the plastic lid.

25 7.1.2. Add 100 ul PCR mixture to the individual wells

7.1.3. Apply vacuum to filter, following the TIGR approach. They apply 15" Hg pressure for 10 minutes.

30 7.1.4. Add 30 ul water (MilliQ or Sigma water in our case

7.1.5. Vacuum dry for 10 minutes

35 7.1.6. Add an additional 30 ul Sigma water

7.1.7. Vacuum dry for another 10 minutes.

7.1.8. Remove plate from manifold and

7.1.9. Add (redissolve) DNA in 40 ul Sigma water.

5

7.1.10. You can either let the DNA re-dissolve overnight at 4° or you can incubate for 2 hr at 4°C, place foil lid on PCR plate.

10

7.1.11. Manually transfer the 40 ul water containing DNA to a clean 96 well PCR plate (pipetting up and down several times).

15

8. Printing solution:

20

8.1. add to the 40 ul DNA , equal volumes of DMSO, 40 ul. (Using Hydra 96 Program: 40ul transfer reservoir to AB0900). Or, in case of starting with 200ul PCR product use program: 80ul transfer reservoir to AB0900

8.2. Transfer 40 ul to 384, using program: Transfer 40ul AB0900 to Genetix

25

9. Printing and post printing treatment:

9.1. Corning CMT-GAPS slides are used (Cat# 40-003). Printer: Affymetrix 417 arrayer and follow printer procedure.

30

9.2. After print is completed crosslink DNA to slides using the UV- cross-linker (250 mJ).

35

9.3. Also important is to mark one slide with a diamond marker to indicate where DNA was printed

9.4. After crosslinkage, bake slides at 75 oC for two (2) hours

9.5. Place in slide racks and store in the dark until use.

10. RNA Extractions Protocol

5 10.1. RNA Extractions (for a 5g sample)

The following supplies and chemicals are used:

- a. Liquid Nitrogen
- 10 b. Dry Ice
- c. Extraction Buffer
- d. SSTE Buffer
- e. 10M LiCl
- f. CIA
- 15 g. DEPC treated dH₂O
- h. Coffee grinder and mortar and pestle
- i. 65degree Celsius water bath
- j. Mercaptoethanol
- k. Ice

20

10.2. Day 1:

25 10.2.1. Pipette 25ml of extraction buffer (5ml/g of tissue) to a falcon and place the tube into a 65 degree water bath to get up to temp. Add 500ul Mercaptoethanol to the extraction buffer (2% v/v). (see recipe book)

30 10.2.2. Use dry ice to get coffee grinder cold enough so that your sample will not thaw while grinding it. Once sample is ground into a fine powder transfer the sample quickly to the mortar and pestle and add liquid nitrogen. Start to grind sample with pestle to get it even finer.

- 10.2.3. Then quickly transfer to the 65oC extraction buffer/mercaptoethanol and shake vigorously. Vortex and place back at 65oC for 5 min.
- 5 10.2.4. Add an equal amount of CIA and shake well
- 10.2.5. Centrifuge tubes at 10,000 rpm for 20 minutes at 4 degrees Celsius after each CIA extraction.
- 10 10.2.6. Pipette off clear supernatant into a new falcon tube. Be sure to get as much of the supernatant as possible with out contaminating with lower levels of aqueous material. Also be sure to measure the amount that you pipette of to continue onto the next step. Work at room temperature.
- 15 10.2.7. Repeat steps 10.2.4 to 10.2.6 an additional 2 times. Work at room temperature.
- 20 10.2.8. Calculate $\frac{1}{4}$ volume of the supernatant and add that amount in 10M LiCl. Mix gently by inverting several times.
- 25 10.2.9. Place in 4oC-degree freezer overnight (or at least 6 hours). The longer it sits in 4oC the better yields you will get.
- 10.3. Day 2:
- 30 10.3.1. Remove tubes from the 4oC degree freezer and centrifuge at 10,000 rpm for 30 minutes at 4 degrees Celsius.
- 35 10.3.2. You should have a clear pellet after centrifuging. As a precaution pull off supernatant and transfer to another tube.
- 40 10.3.3. Resuspend pellet in 500ul SSTE. Be sure to completely redissolve pellet. Do this by pipetting up and down the sides of the tube. Place on ice. NOTE: that if you are selecting polyA+RNA dissolve the pellet in 0.5% SDS

instead of SSTE and proceed directly to selection. Do NOT work on ice.

- 5 10.3.4. Transfer the 500ul of SSTE and dissolve pellet into a 1.5ml ependorf tube.
- 10 10.3.5. Add an equal amount of CIA (500ul) to tube and mix by pipetting up and down. *Do not place back on ice.
- 15 10.3.6. Centrifuge for 10 minutes at max speed at 4 degrees Celsius.
- 20 10.3.7. Carefully pull off (and keep) as much of the aqueous layer as possible and transfer to a new ependorf tube.
- 25 10.3.8. Add a double volume (1ml) of Rnase free ethanol and mix by inverting the tube.
- 30 10.3.9. Place in the -70-degree freezer for 1-2 hours or overnight.
- 35 10.3.10. Centrifuge for 30 minutes at max speed at 4 degrees.
- 40 10.3.11. Dump supernatant and look for pellet.
- 10.3.12. Wash pellet by adding 200ul of 70% ethanol and spin briefly.
- 10.3.13. Dump supernatant and dry tubes in speed vac (usually takes about 5 minutes).
- 10.3.14. Once dry, add 50 - 200ul of Rnase free water and allow pellet to redissolve by setting at room temperature.
- 10.3.15. Once pellet is redissolved, determine quality of RNA by running a 1% agarose gel: use 2ul of sample + 2ul of loading dye + 2ul of Rnase free water, mix and load into gel.

- 5 10.3.16. Also measure concentration of RNA using SpectraMax. In one well add 300ul of RNase free water and to another add 3ul of sample and 297ul of Rnase free water. Read at 260 and 280. Calculate the concentration as follows:
 $\{A_{260}\} \times (40 \text{ OD}) \times (100 \text{ dilution}) / 1000 = \text{ug/ul of RNA.}$

Example 5

Microarray Procedure

- 10 All incubations steps were carried out in a MJ Research MiniCycler. Important: Use 20 ug of total RNA as start up target concentration.

1. 1st Strand cDNA Synthesis

15		Sample #1	Sample #2	Sample #3
	RNA (20ug)	X	X	X
	Oligo dT (500ng/ul)	2ul	2ul	2ul
	10mMdNTP	2ul	2ul	2ul
	Sigma Water	Y	Y	Y
20	Total	24ul	24ul	24ul

Note: 'X' is the amount of sample, which is dependent on the sample's concentration, and should not exceed 20ul.

- 25 'Y' is the amount of water that needs to be added to bring the volume up to 24ul.

For all incubation steps use PCR machine (miniCycler) by MJ Research.

- 30 1.1. Add the above listed ingredients to the RNA sample in the following order: Oligo dT, 10mM dNTP, and then the Sigma water. Mix well by pipetting.

- 1.2. Incubate at 65 degree's Celsius for 5 minutes.

- 1.3. Place immediately onto ice and chill for 1 minute.
- 5 1.4. Centrifuge tubes briefly to gather all ingredients to the bottom of the tube.
- 10 1.5. Add the following ingredients:
a. 8ul of 1st Strand Buffer
b. 4ul of 0.1M DTT
c. 2ul of Rnase Out (40 U/ul)
d. Mix gently by pipetting up and down.
- 15 1.6. Centrifuge tubes briefly and place on ice.
- 20 1.7. Incubate at 42 degrees Celsius for 2 minutes, do not place back on ice.
- 20 1.8. Add 2ul of Superscript II (200U/ul) and mix gently with pipette then quick spin.
- 25 1.9. Incubate at 42 degrees Celsius for 50 minutes.
- 25 1.10. Incubate at 70 degrees Celsius for 15 minutes
- 25 1.11. Centrifuge briefly and then place on ice.
- 25 1.12. Total volume should equal 40ul.
- 30 2. Precipitation
- 30 2.1. Add 1 volume (40ul) of 2-propanol and mix well by pipetting up and down. Then quick spin.
- 35 2.2. Incubate at -70 degrees Celsius for 3 hours. Note that samples can sit overnight at -20 degrees Celsius. Overnight is preferred.
- 35 2.3. Centrifuge samples for 30 minutes at 14,000 rpm at 4 degrees Celsius.

- 2.4. Discard supernatant using a pipette.
- 5 2.5. Add 200ul of 70% ethanol, and tilt to mix.
- 2.6. Centrifuge for 10 minutes at 14,000 rpm at 4 degrees Celsius.
- 10 2.7. Discard supernatant and dry tubes in speed vac (~5 to 10 minutes).
- 15 2.8. Once dried, add 53ul of Sigma water and mix slowly by pipetting and place on ice. (Then proceed to run a 1% agarose gel. Do so by using 1ul of sample added to 2ul of loading dye and 4ul of Sigma water.)
3. Labeling
- 20 3.1. Add 15ul of Spiking control mix (Sp 1, 2, 3 and 4) (with concentration of 0.25ng/ul each). Mix by pipetting.
- 3.2. Centrifuge briefly and place back on ice.
- 25 3.3. Denature the DNA at 95 degrees Celsius for 5 minutes.
- 3.4. Place on ice immediately and allow to cool.
- 30 3.5. Spin briefly and place back on ice.
- The rest of this procedure is to be done in minimal light due to light sensitivity of Cy3 & Cy5.
- 35 3.6. Add 20ul of the 5X Master Nucleotide Labeling described in Example 1 mix by pipetting and place on ice.
- 40 3.7. Add 10ul of 10X Hexanucleotide primer (Roche cat# 1277-081) , mix well by pipetting up and down very slowly, place back on ice.

- 5 3.8. Add 2ul of Kleenow (5U/ul: Amersham Biosciences Cat# 2141-Y)), mix well by pipetting up and down very slowly. Place back on ice and cover with foil. You should have a final volume of 100ul.
- 3.9. Incubate in the dark at 37 degrees Celsius for 1 hour.
- 10 4. Probe Cleanup (Do all steps in minimal light)
- 4.1. Prepare tubes by combining purple column with eppendorf tube, given in the kit.
- 15 4.2. Combine both cDNA's of Cy3 and Cy5. (200ul)
- Probe cleanup is done by using the QIAquick PCR Purification Kit (cat# 28104), available from QIAGEN.
- 20 4.3. Add 1000ul of Buffer PB and mix well by pipette. Total volume ~ 1200ul
- 4.4. Add 800ul of above solution to the purple column.
- 25 4.5. Spin at 13000rpm for 1 minute.
- 4.6. Discard flow through.
- 4.7. Add remaining solution from step 3 to purple column.
- 30 4.8. Spin at 13000rpm for 1 minute.
- 4.9. Discard flow through.
- 35 4.10. Add 750ul of Buffer PE to the purple column.
- 4.11. Spin at 13000rpm for 1 minute.
- 4.12. Discard flow threw.

- 5
- 4.13. Add another 750ul of Buffer PE to the purple column .
- 4.14. Spin at 13000rpm for 1 minute.
- 4.15. Discard flow threw.
- 4.16. Spin an additional minute at 13000rpm.
- 10
- 4.17. Label new 1.5ml eppendorf tubes
- 4.18. Transfer purple column to new 1.5ml eppendorf tube.
- 4.19. Add 30ul of Buffer EB to the purple column.
- 15
- 4.20. Incubate for 1 minute.
- 4.21. Spin at 13000rpm for 1 minute.
- 20
- 4.22. Add another 30ul of Buffer EB to the purple column.
- 4.23. Incubate for 1 minute.
- 4.24. Spin at 13000rpm for 1 minute.
- 25
- 4.25. Dry resuspended labeled DNA in speed vac for 60 minutes or until dry.
5. Preparation for pre-hybridization of slides
- 30
- 5.1. Start pre-hybridization halfway thru the drying process of the labeled probe.

5.2. Prepare 400ml of fresh pre-hybridization buffer:

- 5
- a. 100ml of 20X SSC (final concentration is 5X SSC)
 - b. 4ml of 10% SDS, pH 7.2 (final concentration is 0.1% SDS)
 - c. 4g of BSA, Fraction V (final concentration is 1%)
 - d. 296ml of Sigma water

Note: To dissolve BSA, place solution into a 42 degree Celsius water bath.

10

5.3. Once dissolved, transfer 50ml of the pre-heated (42° C) pre-hybridization buffer into a 50ml falcon tube.

15

5.4. Place printed slide to be hybridized into each tube.

5.5. Gently tilt for 2 minutes to remove any unbound DNA.

20

5.6. Pre-hybridize slides for exactly 45 minutes at 42 degrees Celsius.

5.7. During pre- hybridization prepare Falcon tubes for washing slides. Use 3- 50 ml Falcon tubes for every 4 slides. 2 containing 50ml sigma water and 1 containing 50 ml 2-Propanol.

25

5.8. Remove slide from pre-hybridization buffer and dip 5 times into the first falcon tube containing Sigma water. Then repeat with second tube containing Sigma water. (Sigma Cat# W4502). Touch corner of slide to side of tube to remove excess water. Important: slide should never be allowed to dry between the washes.

30

5.9. Remove from water and dip 5 times in 2-propanol to remove excess water.

35

5.10. Place in slide rack and dry by centrifuging at 500rpm for 5 minutes.

40

5.11. Prepare incubation chambers for slides by pipetting 10ul of Sigma water into provided slots on both sides.

5.12. Add slides to chambers and record bar codes according to experimental design.

5.13. Immediately continue with hybridization procedure.

5

Pre-hybridized slides are used within one hour.

6. Hybridization of slides

10 6.1. Prepare 400ul of fresh hybridization buffer following the following recipe:

- 15 a. 20ul 10% SDS, pH 7.2 (0.5 % final conc. Sigma Cat# L4522)
- b. 100ul 20X SSC (5 X SSC final conc. Sigma Cat# S6639)
- c. 40ul 50X Denhards (5 x Denhards final conc. Sigma Cat# D2532))
- 20 d. 200ul Formamide (50 % Formamide final conc. Sigma Cat# F9037)
- e. 40ul Sigma water
- f. 20ul of a 10ug/ul Poly A RNA (Amersham Biosciences 27-4110-01)
- 25 g. 22ul of 9.1ug/ul Calf Thymus DNA. (Sigma Cat# D8661)

30 6.2. Add 40ul of the above solution to each of your dried, labeled probes. Redisolve by slowly pipetting up and down and quick spin

6.3. Denature probes for 2 minutes at 95 degrees Celsius.

6.4. Centrifuge briefly.

35 6.5. Add hybridization solution in the middle of the printed area of the slide

40 6.6. Place a cover slip (Schleicher & Schuell Cat# 10484905) on top gently. Inspect for bubbles and gently press on coverslip with pipette tip to remove major bubbles.

6.7. Seal into Corning incubation chamber and hybridize in a 42 degree Celsius water bath for 16 to 20 hours. Be sure that the slides are in the dark while hybridizing.

5 7. Post hybridization Washes

7.1. Prepare the post hybridization buffers:

10 7.1.1. Wash 1: 1X SSC + 0.2% SDS

For 500ml:

25ml of 20X SSC
10ml of 10% SDS, pH 7.2
465ml of dH₂O

15

7.1.1.1. Wash 2: 0.1X SSC + 0.2 % SDS

For 500ml:

20

2.5ml of 20X SSC
10ml of 10% SDS, pH 7.2
487.5ml of dH₂O

25

7.1.1.2. Wash 3: 0.1% SSC

For 500 ml:

2.5ml of 20X SSC
497.5ml of dH₂O

30

7.2. Prepare enough falcon tubes for a series of 5 washes of each slide (one wash with Wash 1, one wash with Wash 2 and three washes with Wash 3. Be sure that you use a new tube for each slide for each wash).

35

7.3. Place 40 – 50ml of Wash 1 into falcon tubes and place into a 42 degree Celsius, shaking incubator to pre – warm Wash 1. (This incubator should be in the dark or at least minimal light)

40

7.4. While Wash 1 is warming, prepare the rest of the falcon tubes with 40 – 50ml of Wash solution for the rest of the washes.

Once slides are ready to be washed, the following steps must be done in the dark or very minimal light.

- 5 7.5. Transfer slides from incubation chamber to a falcon tube containing 50 ml of the pre-heated Wash 1. Place in a shaking 42 degree Celsius incubator for 4 minutes.
- 10 7.6. Transfer slides from Wash 1 to a falcon tube containing Wash 2. Place in a shaking incubator for 4 minutes. This and the rest of the following steps can be carried out at Room temp too.
- 15 7.7. Transfer slides from Wash 2 to the 1st series of Wash 3. Place in a shaking incubator for 4 minutes.
- 7.8. Transfer slides from 1st series of Wash 3 to 2nd series of Wash 3. Place in a shaking incubator for 4 minutes.
- 20 7.9. Transfer slides from 2nd series of Wash 3 to 3rd series of Wash 3. Place in a shaking incubator for 4 minutes.
- 7.10. Transfer slides to slide rack and dry by centrifuging at 500rpm for 5 minutes.
- 25 7.11. The slides are now ready to be scanned and must be scanned within an hour.

 The slides are then processed with the SCANARRAY™ system, apparatus and protocol according to manufacturer's protocols to acquire the
30 image of the microarray. The microarray images are further processed with the QUANTARRAY™ system according to manufacturer's protocols.

Examples of microarray images produced using the techniques and compositions described herein are set forth in Figures 4, 5, 6, 7, and 8.

35 Based on a solid experimental design strategy (as proposed by Kerr and Churchill, 2001), addressing each scientist's specific biological hypotheses, and by using cutting edge statistical analytical tools (Wolfinger et al., 2001), it is possible to identify genes that have very small fold changes, but demonstrates highly significant biological relevance. This is

only possible if the data that enters the analytical process is of superior quality, as demonstrated by using the present optimized microarray procedure. Based on the experimental design strategy, and the superior quality raw expression data generated using our approach, we are able to
5 identify candidate genes that are highly significantly differentially regulated, but completely confounded to experimental error (false positives or negatives). Referring now to Figure 9, these are the genes indicated in section C. In addition, we are also able to identify genes, as previously pointed out, that are represented by less than a two fold change, but have a
10 significant biological influence in the overall genetic network or metabolism (Section B). These genes have always been completely disregarded and considered to have no biological relevance.

Gene significance is usually estimated using the “mixed model system” (Wolfinger et al., 2001). This model shows that changes in gene
15 expression less than two fold can be statistically significant (Jin et al., 2001). Briefly, the \log_2 transformed data (y_{ijk}) are subjected to a normalization model: $y_{ijk} = \mu + A_i + D_j + (A \times D)_{ij} + \varepsilon_{ijk}$, where μ is the sample mean, A_i is the effect of the array, D_j is the effect of the dye, $(A \times D)_{ij}$ is the effect of the array-dye interaction, and ε_{ij} is the stochastic error. The residual values from
20 this model are then fit into a gene-specific model in the form of $r_{ijk} = \mu + A_i + T_j + N_k + \varepsilon_{ijk}$, where T_j corresponds to the j^{th} treatment, and N_k is the effect of the clone position on the array. Both models were implemented using PROC MIXED in SAS (SAS institute Inc. SAS/STAT Software version 8, SAS Institute, Cary, NC, 1999).

25 It will be understood that various details of the invention may be changed without departing from the scope of the invention. Furthermore, the foregoing description is for the purpose of illustration only, and not for the purpose of limitation, as the invention is defined by the claims as set forth hereinafter.

30